WHAT IS FLASH WELDING ?



Flash Welding is a <u>Resistance Welding (RW)</u> process, in which ends of rods (tubes, sheets) are heated and fused by an <u>arc</u> struck between them and then <u>forged</u> (brought into a contact under a pressure) producing a weld.

The welded parts are held in electrode clamps, one of which is stationary and the second is movable.

Flash Welding method permits fast (about 1 min.) joining of large and complex parts. Welded part are often <u>annealed</u> for improvement and reliability of the weld

