COPPER AS-1567 -380, C38000 (RECTANGLE, SECTION BRASS) WROUGHT PRODUCT, EXTRUDED ROD & BAR



<u>ABOUT</u>

A general purpose brass produced as rectangles and sections.

EQUIVALENT TO

Britain	BS-22874 – CZ130
USA	ASTM -B455-C38000
Japan	
Germany	DIN17660-CuZn44Pb2

APPLICATIONS

• General purpose components. Golden yellow colour, for decorative purposes.

Nominal Composition		Typical Mechanical I	Typical Mechanical Properties		Temper: As Extruded	
Copper %	56.5		Size	All Sizes		
Lead %	2.75	Tensile	MPa	495		
Aluminium %	0.50	0.2% Proof Stress	MPa	260		
Zinc %	40.25	Elongation % (5.65)		20		
		Hardness	HV	135		
		Shear Strength	MPa	310		

Physical Properties			Corrosion Resistance	
Melting Point °C		880	Rural Atmosphere	Excellent
Density kg/m3		8440	Industrial Atmosphere	Good
Electrical Conductivity	% IACS	26	Marine Atmosphere	Fair - Good
Modulus of Elasticity	MPa	103000	Sea Water	Fair
			Drinking Water	Fair - Good
Fabrication D	on Data Joining			
Machinability (brass = 100%)	90 %		Oxy- Acetylene welding	Fair
Riveting & Peening	Not Recommended		Coated Metal Arc Welding	Not Recommended
Thread Rolling	Not Recommended		Carbon Arc Welding	Fair
Cold Heading	Not Recommended		Gas Shielded Arc Welding (Tig & Mig)	Fair -Good
Bending (cold)	Fair		Soft Soldering	Excellent
Hot Forging	Good		Silver Soldering	Fair - Good
Hot Forging Temp °C	650			
Annealing °C	550			
Stress Relieving °C	225			